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Machines with rotors

Refrigeration compressor rotor



Machine tools



Jet engines



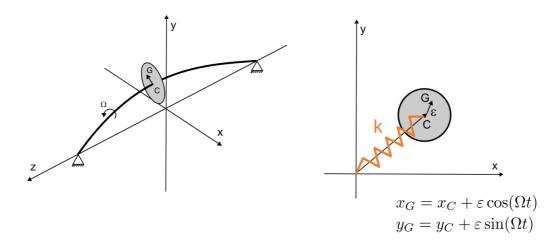
Electricity power plant





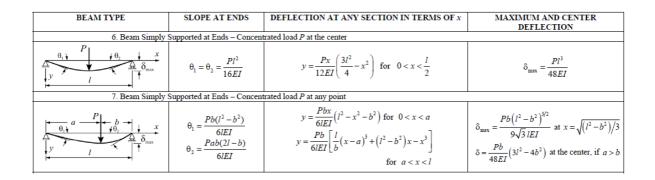
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Equivalent model



Equivalent stiffness of the shaft ?

Equivalent stiffness of beams



http://home.eng.iastate.edu/~shermanp/STAT447/STAT%20Articles/Beam_Deflection_Formulae.pdf

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x

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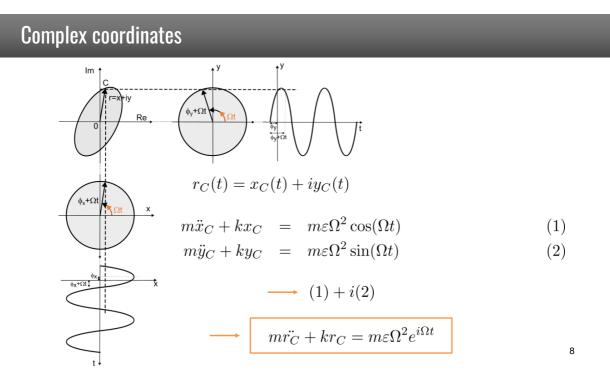
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Equivalent model

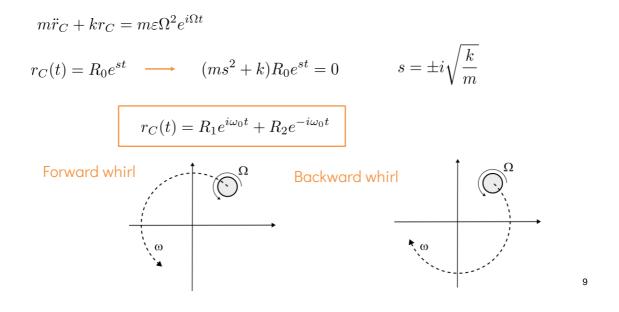
$\begin{aligned} x_G &= x_C + \varepsilon \cos(\Omega t) \\ y_G &= y_C + \varepsilon \sin(\Omega t) \end{aligned} \qquad $	()
$ F_k = k\sqrt{x_C^2 + y_C^2}$	ý
$F_{kx} = -k\sqrt{x_C^2 + y_C^2} \frac{x_C}{\sqrt{x_C^2 + y_C^2}} = -kx_C$ $F_{ky} = -k\sqrt{x_C^2 + y_C^2} \frac{y_C}{\sqrt{x_C^2 + y_C^2}} = -ky_C$	k C C
$ \begin{array}{c} & m\ddot{x}_{C} + kx_{C} = m\varepsilon\Omega^{2}\cos(\Omega t) \\ \\ & m\ddot{y}_{C} + ky_{C} = m\varepsilon\Omega^{2}\sin(\Omega t) \end{array} \end{array} $	* k=48EI/L3

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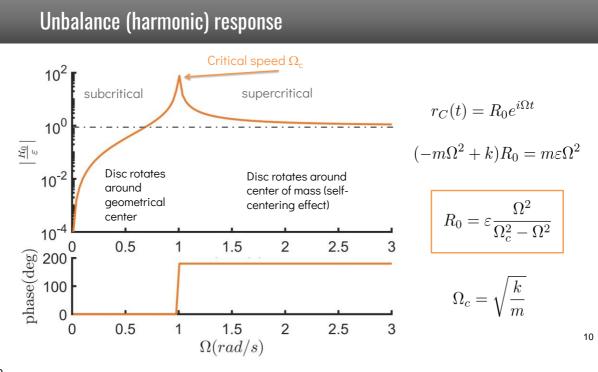
Free whirling



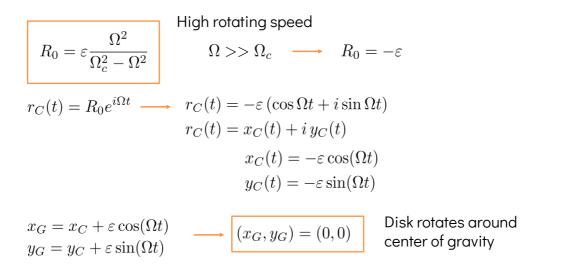
Free whirling



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Asymptotic high rotation speed response



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Estimation of the critical speed

- When both the mass and static stiffness are known : $\Omega_c = \sqrt{k/m}$
- Measure the free response to a hammer test
- Measure the static deflection $k = mg/y_0$
- Rotate the shaft and increase speed (dangerous)



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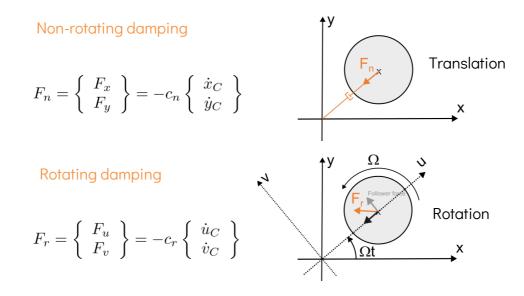
Estimation of the critical speed







Damping models



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Jefcott rotor with damping

Express rotation damping in fixed frame :

$$\begin{cases} u_c \\ v_c \end{cases} = \mathbf{R} \begin{cases} x_C \\ y_C \end{cases} \qquad \mathbf{R} = \begin{bmatrix} \cos(\Omega t) & \sin(\Omega t) \\ -\sin(\Omega t) & \cos(\Omega t) \end{bmatrix}$$
$$\begin{cases} \dot{u}_c \\ \dot{v}_c \end{cases} = \mathbf{R} \begin{cases} \dot{x}_C \\ \dot{y}_C \end{cases} + \dot{\mathbf{R}} \begin{cases} x_C \\ y_C \end{cases} \qquad \dot{\mathbf{R}} = \mathbf{\Omega} \begin{bmatrix} -\sin(\Omega t) & \cos(\Omega t) \\ -\cos(\Omega t) & -\sin(\Omega t) \end{bmatrix}$$
Follower force

$$\dot{u}_C = \cos(\Omega t)\dot{x}_C + \sin(\Omega t)\dot{y}_C - \Omega\sin(\Omega t)x_C + \Omega\cos(\Omega t)y_C$$
$$\dot{v}_C = -\sin(\Omega t)\dot{x}_C + \cos(\Omega t)\dot{y}_C - \Omega\cos(\Omega t) - \Omega\sin(\Omega t)y_C$$

Damping models

$$F_{r} = \left\{ \begin{array}{c} F_{u} \\ F_{v} \end{array} \right\} = -c_{r} \left\{ \begin{array}{c} \dot{u}_{C} \\ \dot{v}_{C} \end{array} \right\}$$

$$F_{u} = -c_{r} \left(\cos(\Omega t) \dot{x}_{C} + \sin(\Omega t) \dot{y}_{C} - \Omega \sin(\Omega t) x_{C} + \Omega \cos(\Omega t) y_{C} \right)$$

$$F_{v} = -c_{r} \left(-\sin(\Omega t) \dot{x}_{C} + \cos(\Omega t) \dot{y}_{C} - \Omega \cos(\Omega t) x_{C} - \Omega \sin(\Omega t) y_{C} \right)$$

$$F_{x} = F_{u} \cos(\Omega t) - F_{v} \sin(\Omega t)$$

$$F_{y} = F_{u} \sin(\Omega t) + F_{v} \cos(\Omega t)$$

$$F_{x} = -c_{r} \left(\dot{x}_{C} + \Omega y_{C} \right)$$

$$F_{y} = -c_{r} \left(\dot{y}_{C} - \Omega x_{C} \right)$$

$$\left[\begin{array}{c} m & 0 \\ 0 & m \end{array} \right] \left\{ \begin{array}{c} \ddot{x}_{c} \\ \ddot{y}_{c} \end{array} \right\} + \left[\begin{array}{c} c_{n} + c_{r} \\ 0 \\ c_{n} + c_{r} \end{array} \right] \left\{ \begin{array}{c} \dot{x}_{c} \\ \dot{y}_{c} \end{array} \right\} + \left(\left[\begin{array}{c} k & 0 \\ 0 \\ k \end{array} \right] + \Omega \left[\begin{array}{c} 0 \\ c_{r} \end{array} \right] \left\{ \begin{array}{c} x_{c} \\ y_{c} \end{array} \right\} = m \varepsilon \Omega^{2} \left\{ \begin{array}{c} \cos(\Omega t) \\ \sin(\Omega t) \end{array} \right\}$$

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Jefcott rotor with damping

(First line) + i (Second line)

$$r_C = x_C + iy_C$$

 $\longrightarrow m\ddot{r}_C + (c_r + c_n)\dot{r}_C + (k - ic_r\Omega)r_C = m\varepsilon\Omega^2 e^{i\Omega t}$
Complex stiffness
= negative damping
Rotating damping has tow effects:
1. dissipating energy

2. transferring energy from the rotation of the system to its vibration

→ Possibility of instability

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Jefcott rotor with damping : free whirling

$$r_{C} = r_{0}e^{st} \longrightarrow ms^{2} + (c_{r} + c_{n})s + k - i\Omega c_{r} = 0$$

$$s = \sigma + i\omega = -\frac{c_{r} + c_{n}}{2m} \pm \sqrt{\frac{(c_{r} + c_{n})^{2} - 4m(k - i\Omega c_{r})}{4m^{2}}}$$

$$r_{C} = R_{1}e^{(\sigma_{1} + i\omega_{1})t} + R_{2}e^{(\sigma_{2} + i\omega_{2})t}$$

$$\sqrt{a + ib} = \pm \left(\sqrt{\frac{\sqrt{a^{2} + b^{2} + a}}{2}} + i\frac{|b|}{b}\sqrt{\frac{\sqrt{a^{2} + b^{2} - a}}{2}}\right) \qquad a = \frac{(c_{r} + c_{n})^{2} - 4mk}{4m^{2}} = -\Gamma$$

$$b = \frac{\Omega c_{r}}{m}$$

$$\sigma_{1,2} = -\frac{c_{r} + c_{n}}{2m} \pm \frac{1}{\sqrt{2}}\sqrt{\sqrt{\Gamma^{2} + \left(\frac{\Omega c_{r}}{m}\right)^{2}} - \Gamma}$$

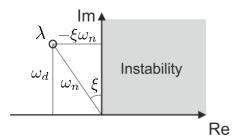
$$\omega_{1,2} = \pm sgn(\Omega)\frac{1}{\sqrt{2}}\sqrt{\sqrt{\Gamma^{2} + \left(\frac{\Omega c_{r}}{m}\right)^{2}} + \Gamma}$$
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Complex poles and stability

Complex pole of the system

One DOF system impulse response



$$h(t) = \frac{e^{-\xi\omega_n t}}{m\omega_d} \sin(\omega_d t)$$

Pole-residue model in the time domain is :

$$h(t) = Re^{\lambda t} + R^* e^{\lambda^* t}$$
$$\lambda = -\xi \omega_n + j\omega_d$$

Instability occurs when pole crosses the imaginary axis (negative damping)

Jefcott rotor with damping : stability

$$\omega_{1,2} = \pm sgn(\Omega) \frac{1}{\sqrt{2}} \sqrt{\sqrt{\Gamma^2 + \left(\frac{\Omega c_r}{m}\right)^2} + \Gamma}$$

$$\sigma_{1,2} = -\frac{c_r + c_n}{2m} \pm \frac{1}{\sqrt{2}} \sqrt{\sqrt{\Gamma^2 + \left(\frac{\Omega c_r}{m}\right)^2} - \Gamma}$$

Damped frequency depends on rotation speed

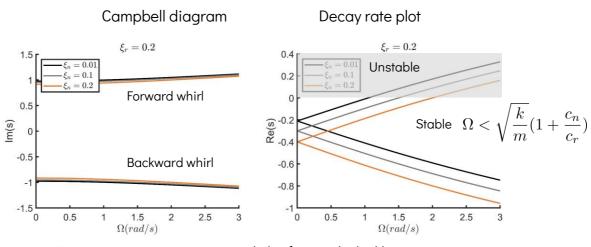
Decay rate depends on rotation speed

The system is stable (
$$\sigma_1$$
<0) if $\Omega < \sqrt{rac{k}{m}}(1+rac{c_n}{c_r})$

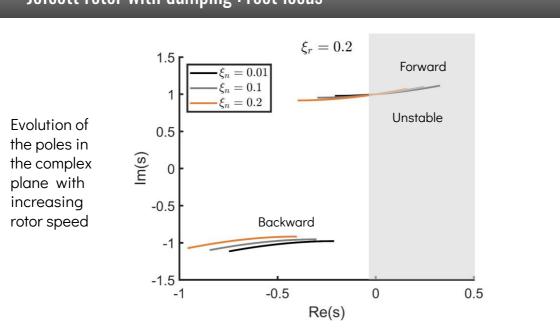
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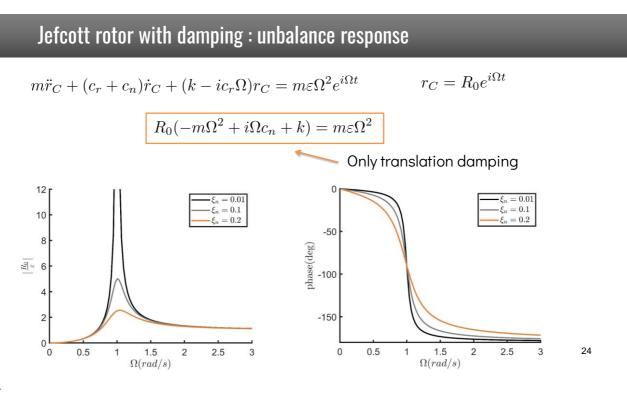
Jefcott rotor with damping : free whirling



For increasing rotation speed, the forward whirl becomes unstable after a certain rotation speed !



Jefcott rotor with damping : root locus



Interpretation of harmonic response

$$r_{C}(t) = R_{0}e^{i\omega t} = (R_{r} + iR_{i})(\cos(\Omega t) + i\sin(\Omega t))$$
$$= (R_{r}\cos(\Omega t) - R_{i}\sin(\Omega t)) + i(R_{i}\cos(\Omega t) + R_{r}\sin(\Omega t))$$
$$x_{C}(t) = R_{r}\cos(\Omega t) - R_{i}\sin(\Omega t) \qquad y_{C}(t) = R_{i}\cos(\Omega t) + R_{r}\sin(\Omega t)$$

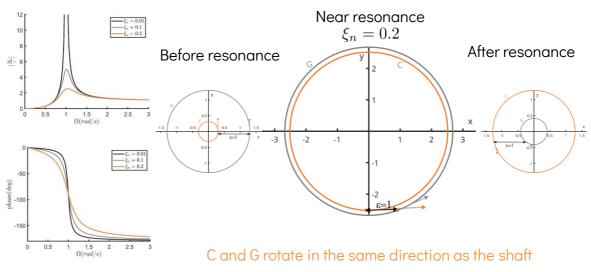
$$x_C(t) = R_r \cos(\Omega t + \phi) \qquad \phi = \tan^{-1} \left(\frac{R_i}{R_r}\right)$$
$$y_C(t) = R_r \sin(\Omega t + \phi) \qquad r_{circ} = \sqrt{R_r^2 + R_i^2}$$

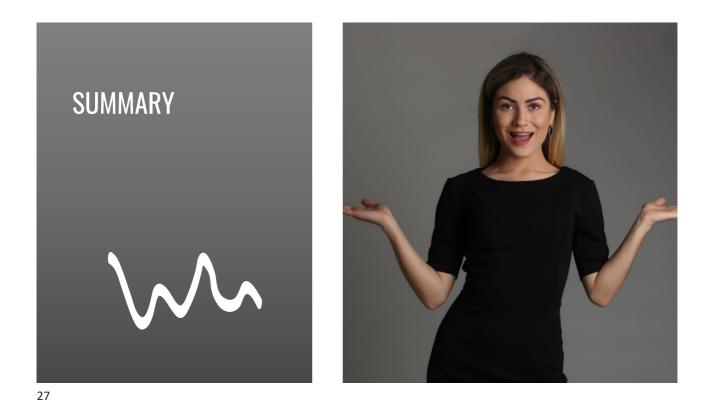
Trajectory is always a circle

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Interpretation of harmonic response





Jefcott rotor summary

- Rotation speed is critical when it corresponds to a resonance
- Without damping: the resonances do not depend on the rotation frequency
- With rotating damping: resonances depend on rotation and one pole becomes unstable for high rotation speed
- For the unbalance response, it is only the non-rotating damping which limits the amplitude at resonance



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